

walk beneath the relaxing maple trees and cedars, for it will





One of the main attractions in Minoh is a famous Japan's top 100 Waterfalls. It has breathtaking

It is popular in the summer time as it is much cooler





33-meter waterfall that has been selected as one of views and sounds that will make you forget time. It is so full of spiritual power that even Oda Nobunaga and Matsuo Bashou came here.

and also as it is lit up during the night.



**Toujin Mode** 

Shige no Koba 🌑

Nakasenbon is popular for

maple trees

Dainichi Parking Lot

(paid parking)

from Tou who came to see the Minoh Waterfall, but turned back when he saw this huge boulder. Evil spirits will be gone if you touch this rock!

Surrounded by maple trees, it is definitely

"Thousand trees in

吉人戻岩 Power Stone!

prayer.

**\***072-721-7010

There used to be a Old guide signs . plunge pool at Tsuriganefuchi seen!

Katsuo-ji Temple 🍘 🔟



Overcome oneself!

With 80,000 square meters of land, Katsuo-ji is famous for beautiful sceneries of cherry

blossoms, rhododendron, hydrangea, and

maple trees. When the 6th head of the temple cured a disease of the Seiwa Emperor, it was

given the name "勝王寺" meaning a temple

that beats Kings, but the temple said that name is too strong and named it "勝尾寺" then on, the temple became famous as the

"Temple of Winner's Luck" and has numerous

Daruma dolls that already have fulfilled its

(Katsuo-ji Temple)

Please don't give food to monkeys as we are trying to let them back into the



Inside the Minoh Park, Takimichi, and near Minoh Station are No-Smoking areas. Put out your cigarettes and breathe in the beautiful, clean air!



## 野口英世像(Statue of Noguchi Hideyo)

Noguchi Hideyo came back from the US in 1915 and visited Minoh with his mother. Everybody was touched when he took care of her at the welcoming party in "Koto no ya". People at the "Koto no ya" donated some of their wealth to build his statue where it could look down their restaurant. Go up the stairs from the trails and see Dr. Noguchi!



run on the trail.

By walking through giant "Himeiwa" it is said that you will be blessed with kids.

Kawayuka Isoyoshi Minoh Park 6

Kawayuka

Ryuanji Temple 4

lchi no Hashi

Minoh Sun Plaza Building 1

Leave your large bags in the rental lockers and go sights

6

Statue o Noguchi Hidey

Statue of Shuji Mori Minoh Sanso Kaze no Mori●

Otowa Sanso Umeyashiki

Found it! I didn't know there



#### Ichi no Hashi pillars are scattered inside Takimichi

Located at the entrance of Minoh Park, Ichi no Hashi was rebuilt many times after floods washed it away. Three out of four old pillars are set up inside Takimichi! Try to find all three







the oldest of all the

temples.



It was built near the waterfall by "En no

gyouja" around 650 and was named "Minoh

Temple" first. Later was renamed "Ryuanji". It

is said that Ryuanji's Benzaiten is the first and

## Ooedo Onsen Monogatari Minoh Kanko Hotel 箕面公園昆虫館 (Minoh Park Insect Museum)

瀧安寺 (Ryuanji Temple) Birth place of the lottery!

The city of Minoh is one of the "Three Treasure Houses of Insects" along with Takao in Tokyo and Kifune in Kyoto. Osamu Tezuka often visited Minoh to collect insects. This museum not only contains information about insects, it showcases those found in Minoh forest.

When you visit Houchouen where butterflies can be found year-around, one may even land on your shoulder! **~**072-721-7967

## Minoh Kawayuka

From April to October, you can enjoy a party near the river at Kawayuka. Between the Meiji and the Showa eras, many shops opened near the Minoh River, and they were very popular. However, floods washed them away, and they disappeared for a while. With many voices asking for Kawayuka to come back, it opened again in 2010.





full of nature!

The lottery

Ryuanji!

started from

"Fortune Lottery", which started over 400 years

ago, is the beginning of the lottery! The "Good

Luck Charm" you receive when you win is said

to have good luck for health, safety, and

business. Come by October 10th for the annual





Yuzuru Manhole

Yuzuru Footba









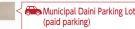








Bicycle rentals and rental lockers are available - perfect for sightseeing





# 6 (Shoutengu Saikouji Temple)

Built by "En no gyouja", it is the first Japanese temple at which Daishokankiten arrived. "Daikokutenn", god of wealth, is worshiped there, so many people come to pray. Springtime to autumn season is beautiful, with cherry blossoms and different types of maples. It is also famous for "Mushi Kuyou", "Tengu Matsuri" and "Kesoubumi", which is a good luck charm for relationships.

**₹**072-721-3190



#### 懸想文 Kesoubumi

Kesoubumi is a good luck charm for relationships that are said to be successful since the Edo Era. They can be bought at Saikouji Temple.



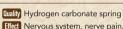


Minoh Onsen has one of the best hot springs in the Kansai area. "Tenkuu Hot Spring" at the top floor is available for guests staying at the hotel, with a great view of the Osaka plains. Day trip hot spring with stone sauna is available at Minoh Onsen Spa Garden.

€0570-041266 Onsen-cho 1-1 ●3-minute walk from Minoh Station

things





Nervous system, nerve pain, chronic rheumatism, fatigue recovery, and smooth skin



#### **Minoh Sanso** Kaze no Mori 😘 📆



Relaxing inn with nature and a beautiful panorama view of the Osaka plains. Take a bath at their calcium carbonate hot spring and then enjoy their several course using the best season ingredients.

**₹**072-722-2191 ●Minoh 2-14-71 ●10 minutes with a free shuttle bus from Minoh Station



Quality Artificial calcium carbonate hot spring Effect Bad blood circulation, rash, chilblains, bruises, fatigue recovery, stiff shoulder, back pain, etc.



'Komorebi no Yu", large bath using minerals that has far infrared rays



View of the Osaka plains from the lobby



More than satisfying meal using



Enjoy the private outdoor hot spring



"Koyoburo" artificial calcium carbonate hot spring

## Meiji no Mori Minoh Otowa Sanso



Experience the lovely four-seasons scenery at 2072-721-3005 the long-standing, traditional house. Hot spring •Minoh Park 1-3 and stone sauna are available for those staying \$\infty\$8-minute walk or lunch guests. You can drink Minoh Beer at the footbath where you can view the Takimichi.

Effect Bad blood circulation, rash, chilblains, bruises, fatigue recovery,

Quality Artificial calcium carbonate hot spring

stiff shoulder, back pain, etc.

from Minoh Station



Hear the sound of the river and trees that you won't be able to when you are in an urban area





Won numerous awards at International Beer Competition. Every beer is 100% malt, unfiltered, and unheated, handmade inside a factory in Minoh City. The flavorful smell and deep taste will leave you wanting more.



## **Minoh Hand Towel**

Minoh characters. Takinomichi Yuzuru and Momijinu are designed on it. Color and designs change every year so it is always good for a



# Takinomichi uzuru Goods!

## Raised from seed citrus

Made in the northern part of Minoh, Todoromi, where clean air and water make a perfect environment for Yuzu, the citrus raised from seeds. They are big and aromatic, so rare that they are used in Ryoteis.



#### **Minoh Sweets** "LITTLE TREASURE"

Sweet bean paste mixed with egg yolk, with the rich fragrance of wild yuzu and fair trade white chocolate wrapped with gyuhi. Sold at Franc et élégant /UZUYA, Hashimoto Tei

**Premium Yuzu** Marmalade Handmade marmalade using Yuzu, from Todoromi.



## Yuzu skincare products

A range of skincare products made from organic (naturally grown) yuzu and fulvic acid, that brings out mature beauty. Sold at Yuragi Style and Minoh Sansou Kazenomori



# Process of traditional snack "Momiji no Tempura"

Aromatic and a bit sweet fried snack Men and women of all ages can enjoy and is great for gifts!

1 Harvest

Where are

Feeding the

• Don't feed!

• Don't show food!

• Don't get close!

the monkeys?

The monkeys in Minoh are

in the mountains, so they

cannot be seen everyday.

wild monkeys is illegal

by the Minoh City Laws

Please follow the rules.

Don't give food

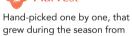
Please respect and

cooperate with rules.

wild animals designated as a

special treasure, so no one is

caring for them. They are free

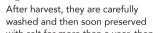


grew during the season from mid November to beginning of December. This type of maple is called "Ichigyouji Kaede"



flour, water, sugar, and sesame, though each shop has their own secret formula





Salting and Desalting

with salt for more than a year, then desalted by keeping it inside water.



Done!

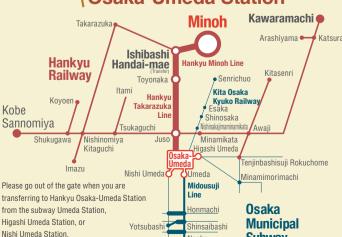
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Subway